## AI-C-N (Aluminum-Carbon-Nitrogen)

V. Raghavan

[1996Pie] determined an isothermal section at 1800  $^{\circ}$ C for this system and a vertical section along the Al<sub>4</sub>C<sub>3</sub>-AlN join.

## **Binary Systems**

The Al-rich part of Al-C phase diagram [1991Har] shows that the only intermediate phase of the system  $Al_4C_3$  ( $D7_1$ -type rhombohedral) forms through a peritectic reaction at 2173 °C between graphite and liquid containing 18.6 at.% C. The Al-N system [Massalski2] has one stoichiometric compound AlN (B4, ZnS-type hexagonal). The solubility of N in molten Al is extremely small.



Fig. 1 Al-C-N isothermal section at 1800 °C [1996Pie]. Twophase regions are not shown

## **Ternary Phase Equilibria**

[1996Pie] determined a partial isothermal section for the Al-C-N system at 1800 °C, which is shown in Fig. 1. A ternary phase  $Al_5C_3N$  (Pearson symbol *hP*18, space group  $P6_3mc$ , hexagonal lattice parameters a = 0.3281 nm and c = 2.167 nm) forms tie-lines with graphite (gr),  $Al_4C_3$ , AlN, and liquid Al. None of the solid phases have a measurable homogeneity range. The other reported aluminum carbonitrides (see [Pearson3] for a listing) were found to be impurity-stabilized. The phase equilibria in Fig. 1 remain unchanged at 1500 °C [1996Pie].

A schematic vertical section along the Al<sub>4</sub>C<sub>3</sub>-AlN join is shown in Fig. 2 [1996Pie]. The ternary compound Al<sub>5</sub>C<sub>3</sub>N forms through a peritectic reaction at 2185 °C: gr + AlN +  $L_{Al} \rightarrow Al_5C_3N$ .

## References

- 1991Har: K.C. Hari Kumar and V. Raghavan, A Thermodynamic Analysis of the Al-C-Fe System, J. Phase Equilibria, 1991, 12(3), p 275-286
- **1996Pie:** M.A. Pietzka and J.C. Schuster, Phase Equilibria in the Quaternary System Ti-Al-C-N, *J. Am. Ceram. Soc.*, 1996, **79**(9), p 2321-2330



Fig. 2 Al-C-N schematic vertical section along the  $Al_4C_3$ -AlN join [1996Pie]